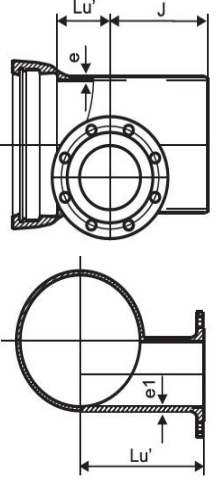


88、承插单支盘底三通

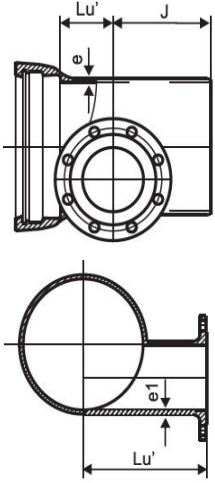
Socket spigot level invert tee with flange branch



Main pipe			Branch			Weight (kg)						
DN	e1	Lu	J	dn	e2	Lu'	PN10		PN16		PN25	
							T type	K type	T type	K type	T type	K type
100	8.4	85	275	80	8.1	175	19.68	22.44	19.68	22.44	19.68	22.44
		100	285	100	8.4	210	30.48	33.12	30.12	33.12	30.12	33.12
150	9.1	90	275	80	8.1	235	39	41.4	39	41.4	39	41.4
		100	280	100	8.4	240	41.16	43.56	41.16	43.56	41.16	43.56
200	9.8	130	310	150	9.1	250	48.24	50.64	48.24	50.64	48.24	50.64
		90	315	80	8.1	265	52.08	53.76	52.08	53.76	52.08	53.76
		100	325	100	8.4	270	53.88	55.68	53.88	55.68	54	54.96
		130	360	150	9.1	255	68.76	70.44	68.76	70.44	69.96	71.64
250	10.5	90	340	80	8.1	295	70.56	73.32	70.56	73.32	70.56	73.32
		105	355	100	8.4	300	74.52	77.28	74.4	77.16	75.12	77.88
		130	390	150	9.1	285	85.08	91.56	86.28	91.56	86.28	92.76
		160	385	200	9.8	280	69.48	70.92	69.48	70.92	71.64	73.32
300	11.2	90	340	80	8.1	295	70.56	73.32	70.56	73.32	70.56	73.32
		105	355	100	8.4	300	74.52	77.28	74.4	77.16	75.12	77.88
		130	390	150	9.1	285	85.08	91.56	86.28	91.56	86.28	92.76
		150	415	200	9.8	310	93.12	95.88	93.12	95.88	95.28	98.04
350	11.9	95	345	80	8.1	325	81.96	87.96	82.0	87.96	81.96	87.96
		100	355	100	8.4	330	87.24	93.24	87	93.12	87.84	93.84
		115	360	125	8.7	315	88.08	94.08	88.08	94.08	88.8	94.8
		135	390	150	9.1	340	102.24	108.24	102.24	108.24	102.24	108.24
400	12.6	160	415	200	10	350	106.44	112.44	106.44	112.44	108.6	114.6
		190	445	250	10.5	350	127.2	132	139	144	152.4	157.2
		210	475	300	11.2	350	136.8	146.4	144	148.8	157.2	162
		95	355	80	8.1	355	97.08	104.64	97.08	104.64	97.08	104.64
450	13.3	105	355	100	8.4	360	101.04	107.16	101.04	107.04	101.04	107.76
		115	360	125	8.7	345	110.4	116.4	110.4	116.4	110.4	116.4
		135	390	150	9.1	370	119.76	124.8	119.76	124.8	119.52	124.8
		160	415	200	9.8	380	126	130.8	124.8	130.8	127.2	132.96
500	14	190	445	250	10.5	390	144	150	144.0	150	147.6	154.8
		220	475	300	11.2	400	160.8	165.6	159.6	164.4	166.8	171.6
		240	500	350	11.9	400	172.8	177.6	172.8	181.2	186	192
		95	355	80	8.1	370	116.64	127.44	116.64	127.44	116.64	127.44
550	14	110	355	100	8.4	390	127.2	132	128.4	133.2	128.4	133.2
		115	360	125	8.7	405	135.6	140.4	135.6	140.4	138.6	140.4
		135	390	150	9.1	400	144	148.8	144	147.6	148.8	152.4
		165	415	200	9.8	410	156	160.8	156	160.8	158.4	163.2
600	15.4	195	445	250	10.5	420	169.2	174	168	172.8	172.8	177.6
		220	475	300	11.2	430	187.2	189.6	186	189.6	193.2	196.8
		240	500	350	11.9	440	198	202.8	201.6	206.4	212.4	217.2
		280	530	400	12.6	450	216	220.8	222	226.8	235.2	240
650	15.4	95	355	80	8.1	400	135.72	141.24	135.72	141.2	135.72	141.24
		110	355	100	8.4	420	139.2	145.56	139.2	145.56	139.2	146.16
		120	360	125	8.7	420	152.4	156.84	152.4	156.84	152.4	157.68
		140	390	150	9.1	425	165.6	168	164.4	168	165.6	169.2
700	16.8	165	415	200	9.8	440	170.4	175.2	169.2	175.2	171.6	177.4
		190	445	250	10.5	440	198	201.6	196.8	200.4	201.6	205.2
		220	475	300	11.2	440	213.6	217.2	213.6	217.2	219.6	233.2
		245	500	350	11.9	450	230.4	232.8	234	236.4	243.6	247.2
750	16.8	280	530	400	12.6	480	237.6	244.08	244.8	251.88	258	262.92
		300	555	450	13.3	480	262.8	266.4	272.4	276	291.6	294
		100	355	80	8.1	460	195.24	194.4	195.24	194.4	195.6	194.4
		100	355	100	8.4	460	199.2	196.8	199.2	196.8	200.4	198
800	18.2	120	360	125	8.7	465	209.4	207	209.4	207	210.6	208.2
		130	390	150	9.1	470	219.6	217.2	219.6	217.2	220.8	218.4
		170	415	200	9.8	500	220.8	225.36	220.8	225.36	223.2	227.52
		190	445	250	10.5	490	258	242.04	258	241.56	262.8	246
850	18.2	215	475	300	11.2	500	277.2	273.6	276	273.6	282	279.6
		245	500	350	11.9	510	296.4	294	300	297.6	309.6	307.2
		285	530	400	12.6	540	303.6	307.08	309.6	314.88	322.8	325.92
		305	555	450	13.3	530	334.8	332.4	345.6	343.2	363.6	361.2
900	19.6	335	580	500	14.0	540	358.8	356.4	363.6	361.2	391.2	388.8
		105	345	80	8.1	490	285.6	285.6	285.6	285.6	285.6	288
		115	345	100	8.4	490	290.4	291.6	290.4	291.6	291.6	292.8
		125	360	125	8.7	495	292.8	292.8	292.8	292.8	294	294
950	19.6	140	370	150	9.1	500	295.2	295.2	295.2	295.2	296.4	296.4
		170	385	200	9.8	525	298.8	298.8	298.8	298.8	301.2	301.2
		195	430	250	10.5	515	329.4	329.4	329.4	329.4	334.2	334.8
		220	440	300	11.2	520	360.0	361.2	360	361.2	367.2	368.4
1000	19.6	250	475	350	11.9	530	374.4	375.6	378.0	379.2	388.8	390
		285	495	400	12.6	555	394.8	394.8	399.6	400.8	412.8	414
		305	525	450	13.3	545	442.8	444.0	453.6	454.8	469.2	470.4
		340	560	500	14.0	550	469.2	470.4	487.2	488.4	501.6	502.8
1100	18.2	385	595	600	15.4	565	505.2	506.4	534	534	547.2	548.4
		120	355	80	8.1	550	358.8	348	358.8	438	358.8	348.0
		130	355	100	8.4	550	364.8	354	364.8	354	366	354.0
		145	371	125	8.7	555	367.2	355.8	367.2	355.8	367.2	357.0
1200	18.2	155	381	150	9.1	560	369.6	357.6	369.6	357.6	370.8	358.8
		180	395	200	9.8	585	373.2	362.4	373.2	361.2	375.6	363.6
		210	441	250	10.5	585	421.2	410.4	421.2	409.2	426	415.2
		240	451	300	11.2	585	445.2	434.3	445.2	434.4	452.4	441.6
1300	19.6	265	485	350	11.9	590	465.6	454.8	468.6	457.8	478.8	468.0
		295	505	400	12.6	615	486	475.2	492	481.2	505.2	494.4
		320	535	450	13.3	615	556.2	545.4	568.2	557.4	582	571.2
		345	571	500	14.0	615	626.4	615.6	644.4	633.6	658.8	648.0
1400	19.6	405	605	600	15.4	625	705.6	694.8	734.4	723.6	748.8	736.8
		120	440	30	8.1	605	427.32	404.52	427.32	404.52	427.32	404.52
		130	450	100	8.4	610	437.88	415.08	437.88	415.08	435.48	415.68
		145	465	125	8.7	615	453.6	430.8	453.6	430.8	454.32	431.52
1500	19.6	155	485	150	9.1	620	469.56	446.76	469.56	446.76	470.64	447.84
		180	515	200	9.8	645	499.8	477	499.92	477.12	502.08	479.28

38、承插单支盘底三通

Socket spigot level invert tee with flange branch



DN	Main pipe			Branch			Weight (kg)					
	e1	Lu	J	dn	e2	Lu'	PN10		PN16		PN25	
							T type	K type	T type	K type	T type	K type
900	19.6	210	545	250	10.5	645	532.44	509.64	532.08	509.28	536.4	513.6
		240	565	300	11.2	650	561	538.2	560.64	537.84	578.88	556.08
		265	600	350	11.9	660	592.92	570.12	596.28	573.48	605.76	582.96
		295	630	400	12.6	675	627.24	604.44	635.04	612.24	646.08	623.28
		320	660	450	0.3	665	654.6	631.8	665.76	642.96	678.24	655.44
		345	700	500	14.0	670	692.52	669.72	709.8	687	722.28	699.48
		410	760	600	15.4	685	774.24	747.84	800.64	777.84	815.52	792.72
		120	450	80	8.1	670	521.52	496.32	521.52	496.32	521.52	496.32
		130	460	100	8.4	670	533.76	508.56	533.76	508.56	534.36	509.16
		145	475	125	8.7	675	552.24	527.04	552.24	527.04	552.96	527.76
		155	495	150	9.1	680	570.96	545.76	570.96	545.76	572.04	546.84
		1000	21	180	525	200	9.8	705	606.12	580.92	606.24	581.0
210	555			250	10.5	705	644.16	618.96	643.8	618.6	648.12	622.92
240	575			300	11.2	710	677.04	651.84	676.68	651.48	694.92	669.72
265	610			350	11.9	720	714.36	689.16	717.72	692.52	727.2	702
295	640			400	12.6	735	753.84	728.64	761.64	736.44	772.68	747.48
320	670			450	13.3	725	786	760.8	797.16	771.96	809.64	784.44
345	710			500	14	730	829.2	804	846.48	821.28	858.96	833.76
410	770			600	15.4	745	919.68	894.48	949.68	924.48	964.56	936.36
120	465			80	8.1	730	634.44	609.24	634.44	609.24	634.44	609.24
130	475			100	8.4	730	648.72	623.52	648.72	623.52	649.32	624.12
145	490			125	8.7	735	670.08	644.88	670.08	644.88	670.8	645.6
1100	22.4			155	510	150	9.1	740	691.68	666.48	691.68	666.48
		180	540	200	9.8	745	731.28	706.08	731.28	706.08	733.44	708.24
		210	570	250	10.5	755	775.56	750.36	775.56	750.36	779.52	752.88
		240	590	300	11.2	760	813	787.8	812.64	787.8	830.88	804.48
		265	625	350	11.9	770	855.84	830.64	859.2	834.0	868.68	843.28
		295	655	400	12.6	795	905.52	880.32	913.32	888.12	924.36	899.16
		325	685	450	13.3	795	944.64	919.44	955.80	930.60	968.28	942.84
		350	725	500	14.0	795	933.12	907.92	1010.40	985.20	1022.88	997.2
		410	785	600	15.4	825	1096.08	1070.88	1126.08	1100.88	1140.96	1110.96
		120	500	80	8.1	790	779.88	754.68	779.88	754.68	779.88	754.68
		130	510	100	8.4	790	796.32	771.12	796.32	771.12	796.32	771.12
		1200	23.8	145	525	125	8.7	795	820.8	795.6	820.8	795.6
155	545			150	9.1	800	845.64	820.44	845.64	820.44	846.36	821.16
180	570			200	9.8	805	887.16	861.96	887.16	861.96	889.32	864.12
210	600			250	10.5	815	937.68	912.48	937.68	912.48	941.64	916.44
240	630			300	11.2	820	988.2	963.0	988.2	963.0	1006.08	980.88
265	660			350	11.9	830	1033.32	1008.12	1033.32	1008.12	1046.16	1020.96
295	690			400	12.6	835	1083.12	1057.92	1090.92	1065.72	1101.96	1076.76
325	720			450	13.3	845	1132.68	1107.48	1143.84	1118.24	1156.32	1131.12
355	760			500	14.0	850	1192.56	1167.36	1210.8	1185.6	1222.8	1197.6
410	820			600	15.4	885	1399.2	1374.0	1432.4	1407.2	1453.6	1428.4
170	525			80	8.1	870	1175.16	1149.96	1175.16	1149.96	1175.16	1149.96
1400	26.6			210	535	100	8.4	875	1227.6	1202.4	1227.6	1202.4
		225	550	125	8.7	880	1258.8	1233.6	1258.8	1233.6	1260	1235.2
		240	570	150	9.1	880	1294.8	1269.6	1294.8	1269.6	1296	1271.2
		270	595	200	9.8	890	1353.6	1328.4	1353.6	1328.4	1358.8	1334.0
		280	625	250	10.5	895	1396.8	1371.6	1396.8	1371.6	1400.4	1375.2
		325	655	300	11.2	905	1476	1450.8	1476	1450.8	1494	1468.8
		355	685	350	11.9	910	1537.2	1512.0	1537.2	1512.0	1550.4	1525.2
		385	715	400	12.6	920	1600.8	1575.6	1600.8	1575.6	1618.8	1593.6
		415	745	450	13.3	925	1662	1636.8	1672.8	1647.6	1686	1660.8
		440	785	500	14.0	935	1732.8	1707.6	1749.6	1724.4	1762.8	1737.6
		500	845	600	15.4	980	1887.6	1862.4	1917.6	1892.4	1932	1906.8
		290	730	200	9.8	1030	1989.6	1964.4	1989.6	1964.4	1992	1966.8
1600	29.4	320	760	250	10.5	1040	2070	2044.8	2068.8	2044.8	2073.6	2048.4
		345	790	300	11.2	1045	2143.2	2118.0	2143.2	2118.0	2161.2	2135.8
		405	860	400	12.6	1060	2312.4	2287.2	2312.4	2287.2	2331.6	2306.4
		465	895	500	14.0	1080	2479.2	2454.0	2479.2	2454.0	2509.2	2484.0
		520	915	600	15.4	1090	2545.2	2520.0	2545.2	2520.0	2589.6	2564.4
		300	730	200	9.8	1150	2448	2422.8	2448	2422.8	2450.4	2425.2
1800	32.2	320	760	250	10.5	1150	2532	2506.8	2532	2506.8	2535.6	2510.4
		350	790	300	11.2	1155	2629.2	2604.0	2629.2	2604.0	2647.2	2622.0
		410	860	400	12.6	1170	2840.4	2815.2	2840.4	2815.2	2859.6	2834.4
		470	915	500	14.0	1185	3019.2	2994.0	3036	2994.0	3049.2	3024.0
		525	970	600	15.4	1200	3210	3184.8	3240	3184.8	3254.4	3229.2
		300	730	200	9.8	1250	/	2676	/	2676	/	2678.4
2000	35	330	760	250	10.5	1260	/	2784	/	2784	/	2788.8
		360	790	300	11.2	1265	/	2913.6	/	2913.6	/	2919.6
		415	860	400	12.6	1280	/	3145.2	/	3145.2	/	3164.4
		475	915	500	14.0	1295	/	3358.8	/	3358.8	/	3388.8
		530	970	600	15.4	1310	/	3559.2	/	3559.2	/	3604.8
		310	730	200	9.8	1360	/	3224.4	/	3224.4	/	3226.8
2200	37.8	335	760	250	10.5	1370	/	3354	/	3354	/	3357.6
		365	790	300	11.2	1380	/	3492	/	3492	/	3510
		420	860	400	12.6	1395	/	3781.2	/	3781.2	/	3799.2
		480	915	500	14.0	1410	/	4003.2	/	4003.2	/	4063.2
		540	970	600	15.4	1420	/	4282.8	/	4282.8	/	4326
		310	730	200	9.8	1470	/	3942	/	3942	/	3944.4
2400	40.6	340	760	250	10.5	1480	/	4106.4	/	4106.4	/	4110
		370	790	300	11.2	1490	/	4267.2	/	4267.2	/	4285.2
		430	860	400	12.6	1505	/	4617.6	/	4617.6	/	4635.6
		490	915	500	14.0	1520	/	4911.6	/	4911.6	/	4941.6
		545	970	600	15.4	1530	/	5188.8	/	5188.8	/	5233.2
		320	730	200	9.8	1580	/	4653.6	/	4653.6	/	4656
2600	43.4	350	760	250	10.5	1590	/	4843.2	/	4843.2	/	4846.8
		380	790	300	11.2	1600	/	5029.2	/	5029.2	/	5047.2
		435	860	400	12.6	1615	/	5416.8	/	5416.8	/	5436
		495	915	500	14.0	1630	/	5756.4	/	5756.4	/	5786.4
		550	970	600	15.4	1640	/	6078	/	6078	/	6122.4